Work Orde Thursday, May 2											Page 1
Revision ID:	D3833-3			Accept					Setup Sta		
	Mesh (Lid Enc 5/27/2010 6/4/2010	Start Qty: 6.00 Req'd Qty: 6.00			Cust Item I Customer:				Sto	P 	
Approvals:	Process Plan	n:	Date: <u>//> 3</u>	Tooling: SPC (Y/N):		ate:		F	Run Star		
Sequence ID/ Work Center ID)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revi	ision Nbr			·						
D3833	Rev	A									
Waterjet FLOW CNC Waterjet	t	FLOW WATER JET Memo 1-Cut as Deburr if	per Dwg D3833 □Dwg Rev Tnccessary	0.00 0.00 :□Prog Rev:	A			_ KS_	10-6-	. (<u></u>
QC Quality Control		QC2- inspect parts of Memo	f machine FAI/FAIB	0.00				।न3	1 <u>0-6-</u>	- (
120 QC Quality Control		QC8- Inspect parts - s Memo	econd check	0.00 S 60.0	ان) د			46)		- ——

Dart	Aeros	pace	Ltd
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W/O:			W	ORK ORDER CHANG	ES			· · · · · ·	
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	egory:	_ NCR: Yes	No D	QA:	Date: _	
	Re	solution:	Disposition	on:	_ QA: N/C	Closed: _		Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NC	R)			
DATE	STEP	Description of NC		Corrective Action Section		Ver	fication	Approval	Approval
	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Sc	ection C	Chief Eng	QC Inspector
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<u></u>				Andrew Company					
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W	ork	Order	ID	591	82
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Thursday, May 27, 2010 1:17:33 PM



Page 2

Item ID:

D3833-3

Accept

Setup Start



Item Name: **Start Date:**

Revision ID:

Mesh (Lid End) 5/27/2010

Required Date: 6/4/2010

Start Qty: 6.00

Req'd Qty: 6.00

Cust Item ID:

Customer:

Reference:

Approvals:

QC:

Process Plan:

Date:

Tooling:

0.00

0.00

SPC (Y/N):

Set Up/

Date:

Tool ID

Date:

Tool # Plan

Code

Run

Start

Stop



Insp.

Stamp

Stop

Reject

Otv

Sequence ID/

Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location:

Date:

Run Hours

SAR 10-05-01

Accept

Qty

Reject

Number

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

10 606loz 4

pl10-6-01

Dail Melospace Lil	Dart	rospace Ltd	ı
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W/O:			WC	RK ORDER CHAI	NGES					
DATE	STEP	PRO	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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	,								***************************************	
Part No	•	PAR #:	Fault Cate	jory:	NCI	R: Yes I	No DQ	\ :	_ Date: _	
		esolution:	Disposition	1:	QA	N/C Clo	sed:			
NCR:			WORK ORDE	R NON-CONFOR	MANCE	(NCR)				
DATE	STEP	Description of NC			Section B	0:	Verific	ation	Approval	Approval
		Section A.	Initial Chief Eng	Action Description Chief Eng	n	Sign & Date	Section	on C	Chief Eng	QC Inspector
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Picklist Print

Thursday, May 27, 2010 1:17:37 PM

Work Order ID: 59182

Parent Item:

D3833-3

Parent Item Name: Mesh (Lid End)

Comments:

IPP Rev:A 08-12-01 new issue DD verified by:EC



Start Date: 5/27/2010

Required Date: 6/4/2010

Page 1

Start Qty: 6.00

Required Otv: 6.00

			•								- L	
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Primary Item Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No		100	sf	586.5561	0.5189	3.27726	3		+
										€0 (A ~ /	(

Expanded Metal Flat SS

Location	Loc Oty	Loc Code	
MAT	586.5561368		
111956	28		
112949	12		
113497	6.34		
113555	22.2888368		113555
114399	108.1523		<u> </u>
114594	89.775		
114744	320		

W/O:			WO	RK ORDER CHANG	ES			
DATE	STEP	PRO	OCEDURE CHAI	IGE	Ву	Date (Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No) :	PAR #:	Fault Categ	ory:	NCR: Yes	No DQA:	Date:	
		lesolution:						
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)		
DATE STEP	Description of NC		Corrective Action Section		Verificat	/erification Approval App		
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		QC Inspector
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DART AEROSPACE LTD	Work Order:	59182
Description: Mesh, Lid End	Part Number:	D3833-3
Inspection Dwg: D3833 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
467	+/-0.030	4.664	V			
16.00	+/-0.030	16.000				
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	-					

Measured by:	B	Audited by:	Prototype Approval:	N/A
Date:	10-6-1	Date: 10 00 01	Date:	N/A
Rev Date	Change			

Rev	Date	Change	Revised by	Approved
L A	09.11.04	New Issue	KJ 🗫	TAN TOTAL
				X-7

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W/O:		WORK ORDER CHANGES											
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
Part No	:	PAR #:		gory:	NCR: Yes	No DQA	:	Date:					
			Dispositio	n:	QA: N/C Closed: Date			Date:					
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCF)							
DATE	STEP	Description of NC		on B	———Verifica			Approval QC Inspector					
	Section A		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Sign & Section							
			-										
		·											

D3833-3 MESH, LID END D3833-5 MESH, LID END

D3833-1 MESH, BASE END FACE

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED CO.

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER NO. 59/82 BS10-5-27

A NEW ISSUE 08.09.23 REV. DESCRIPTION BY DATE DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. A MFG. APPR. D3833 SHEET 1 OF 2 APPROVED TITLE SCALE MESH, BASKET END

COPYRIGHT © 2008 BY DART AEROSPACE LTD

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08.09.23

1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F

REF. DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

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W/O:		WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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			4447									
Part No	•	PAR #:	Fault Cate	gory:	NCR	Yes	No DQ	A:	Date:			
Resolution:			Disposition	Disposition: Q/			QA: N/C Closed: Date: _					
NCR:			WORK ORD	R NON-CONFORM	IANCE	(NCR)					
DATE	STEP	Description of NC	Corrective Action Section B			Verific		ation Approval	Approval			
DAIL	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	Section C	Chief Eng	QC Inspector		
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D R19.38 R19.25 4.67 D3833-3 MESH, LID END D3833-5 MESH, LID END 24.63 w/0 59188 12.63 R12.38 D3833-1 MESH, BASE END FACE DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN CHECKED DRAWING NO. REV. A MFG. APPR. SHEET 2 OF 2 APPROVED TITLE SCALE MESH, BASKET END

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W/O:		WORK ORDER CHANGES										
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Part No		PAR #:	Fault Cate	gory:	NC	R: Yes 1	No DQA	:	_ Date: _	· · · · · · · · · · · · · · · · · · ·		
Resolution:			Disposition: QA			QA: N/C Closed: Date						
NCR:			WORK ORD	ER NON-CON	FORMANCE	(NCR)		-				
DATE	STEP	Description of NC	Corrective Action Section B			Verification		ation	Approval	Approval		
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